



Sony Ericsson

Repair Movies

- mechanical -



Xperia™ mini

ST15i, ST15a, S51SE

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To view the embedded repair movies in this document, Acrobat Reader version 8 (or later) and Flash Player version 8 (or later) must be installed on your computer.

***For best picture quality, select “Actual size” or “100%” as zoom level in Acrobat Reader.
To magnify while keeping an acceptable picture quality, increase the zoom level to 200%.***

***If the movies appear to be jerky or blurred when viewing on-line, this is probably caused by the connection speed being too slow.
In that case, right-click with the mouse on the document name and select Save Target As to download the repair movie document for off-line viewing.***

***For general information about repair movies, refer to
1220-1333: Generic Repair Manual - mechanical***



1 Movies

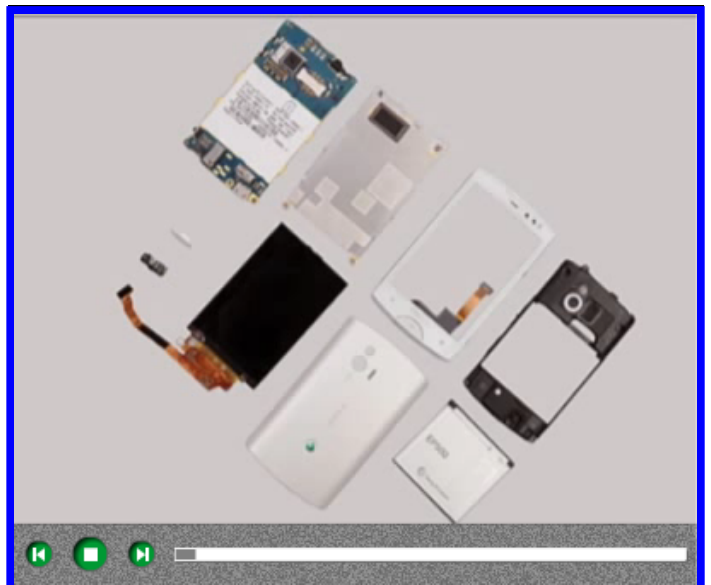
1.1 Disassembly

- Battery Cover
- Cap USB
- Inner Frame
- Audio Jack Connector
- Main PBA
- Support LCD
- Display 3.0 TFT
- Front Cover



1.2 Reassembly

- Front Cover
- Display 3.0 TFT
- Support LCD
- Main PBA
- Audio Jack Connector
- Inner Frame
- Cap USB
- Battery Cover





2 Revision History

Rev.	Date	Changes / Comments
1	2011-Jul-15	Initial release
2	2011-Oct-28	One new commercial model included – S51SE